

Balloon
Pos.
Qty.

B

C

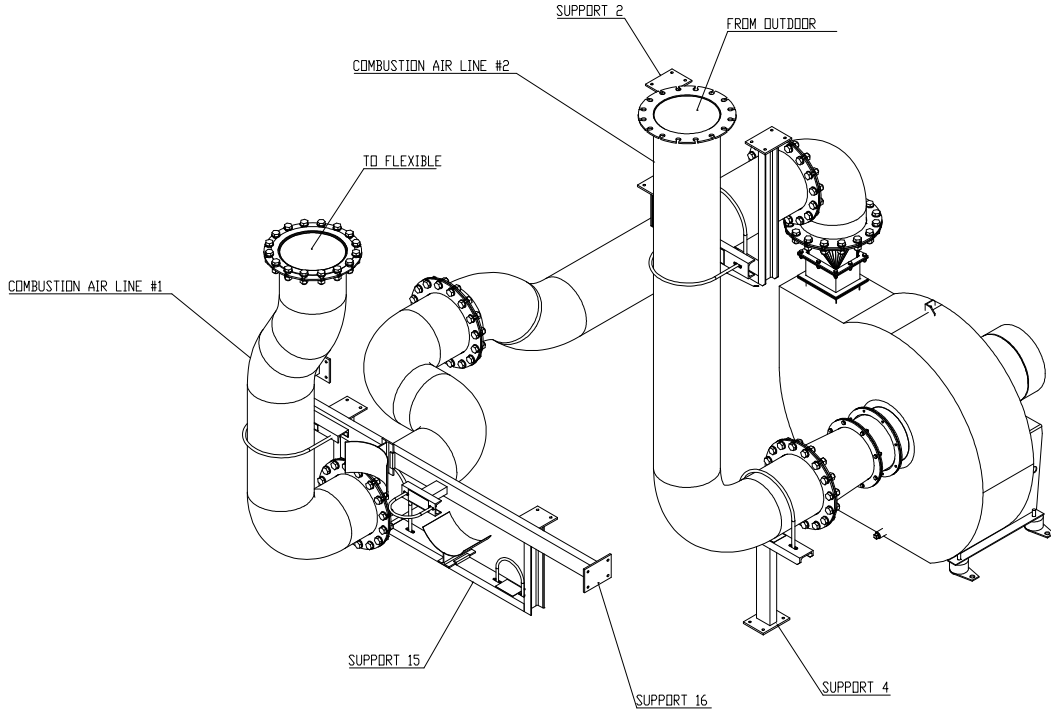
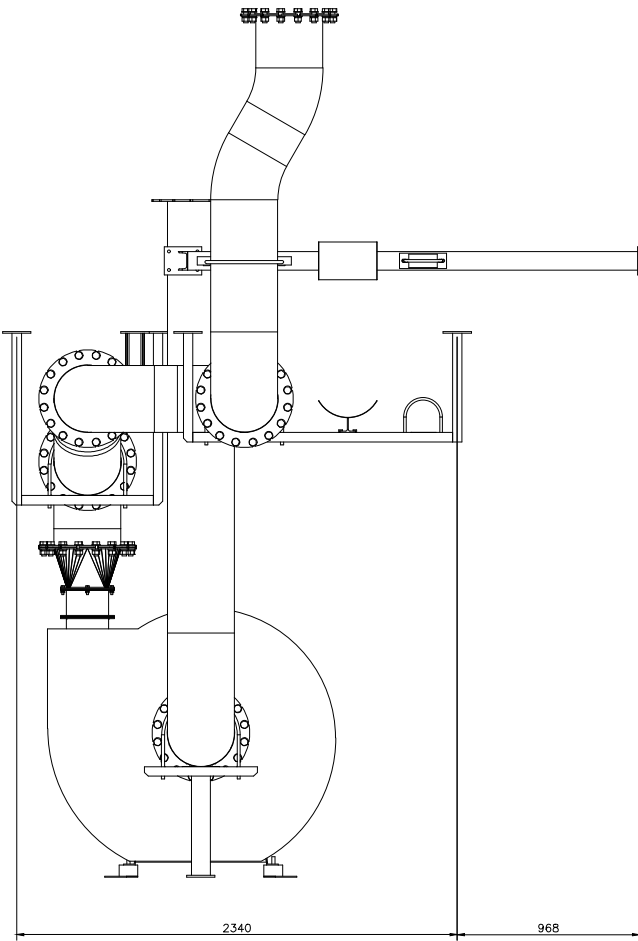
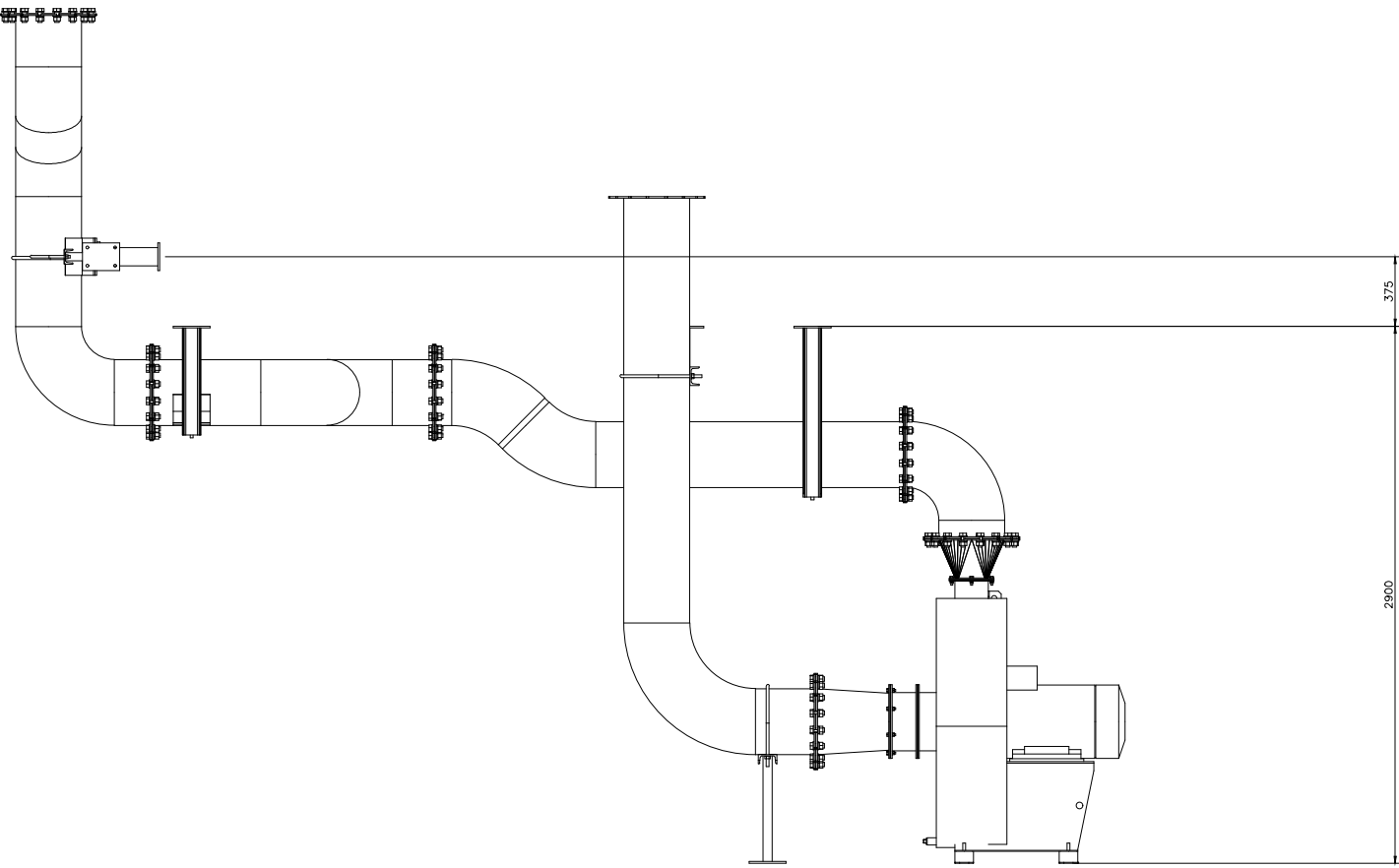
D



E

F

G

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UNSPECIFIED WELDS:																													
<div><div>JOINT WITHOUT BEVEL</div><div>JOINT WITH BEVEL</div><div>70% 70%</div><div>50-100 50-100</div><div>REINFORCEMENT JOINT</div><div>80%</div><div>PIPE/PROFILE JOINT</div><div>40% 40%</div><div>PLATE SPLICING</div></div>																													
Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.																													
Non-individual tolerances according to DIN 7168.					Drawn 3D: Brajan IDDETEK.		<div> Furnaces & Refractories</div>																						
					Drawn 2D: Brajan IDDETEK.																								
<table><tr><td>10-50</td><td>50-120</td><td>120-400</td><td>>400</td><td></td></tr><tr><td>±0,5°</td><td>±0,33°</td><td>±0,16°</td><td>±0,083°</td><td></td></tr><tr><td>6-30</td><td>30-120</td><td>120-315</td><td>315-1000</td><td>>1000</td></tr><tr><td>±0,2</td><td>±0,3</td><td>±0,5</td><td>±0,8</td><td>±1,2</td></tr></table>					10-50	50-120	120-400	>400		±0,5°	±0,33°	±0,16°	±0,083°		6-30	30-120	120-315	315-1000	>1000	±0,2	±0,3	±0,5	±0,8	±1,2	Date: 1/12/2025		1st Dihedral  ISO 5456-2		
10-50	50-120	120-400	>400																										
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±0,2	±0,3	±0,5	±0,8	±1,2																									
Oxygen Route				Rev.	N° Drawing: 2558-3323-TMT-ESR15																								
				B																									
TMT (FVRB-2,7-25)					Scale 1:40	Weight (kg)	Sheet 1 of 1	Format A2																					

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